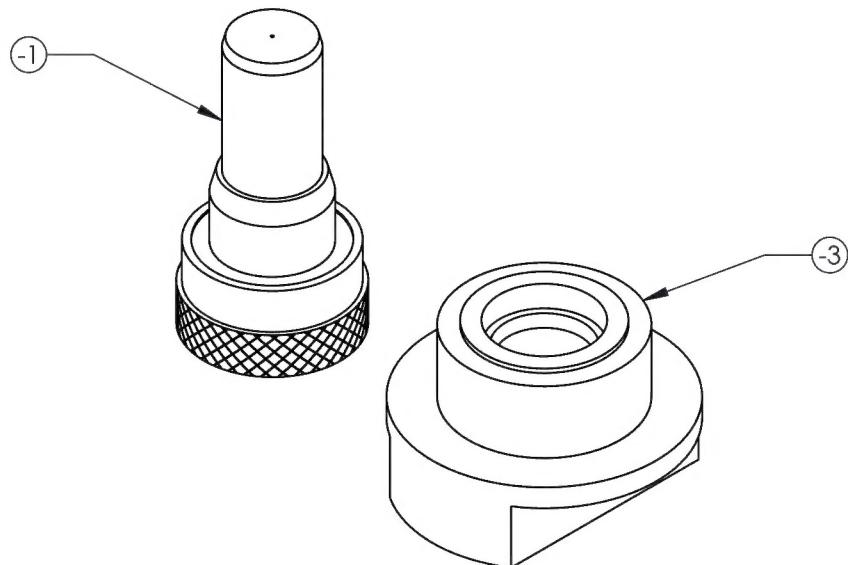


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



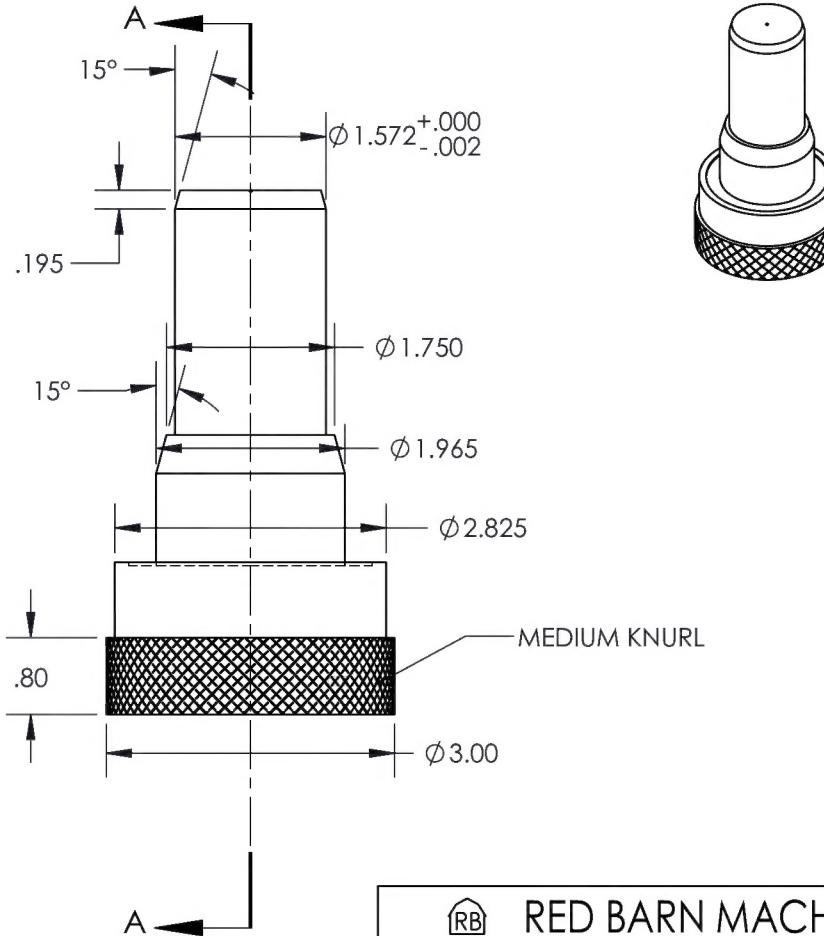
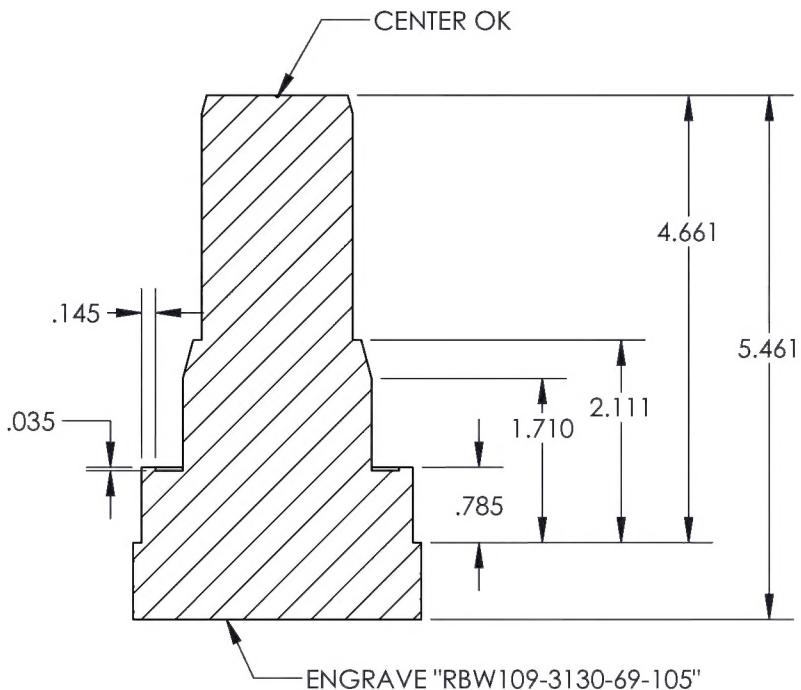
REF: AGUSTA P/N 109-3130-69-101

 RED BARN MACHINE	
TITLE	TAIL ROTOR PITCH CHANGE HOUSING, DUPLEX BEARING INSTL
DWG NO.	RBW109-3130-69-101
MATL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
	AW109
SCALE	1:3
DATE	4/4/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PIN	6061	Ø3 X 5-5/8	109-3130-69-105
			-3	1	BASE	6061	Ø5 X 3-1/8	109-3130-69-103

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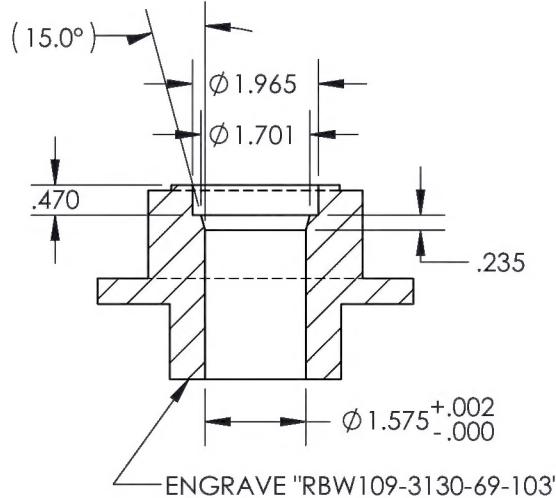
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



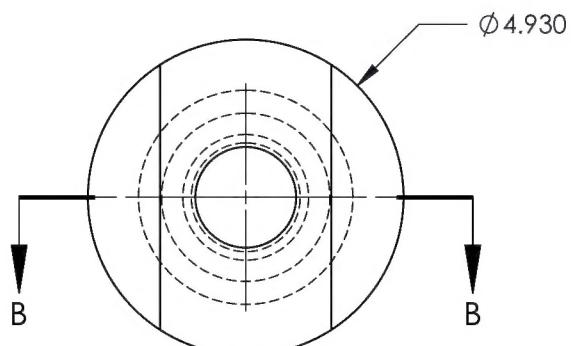
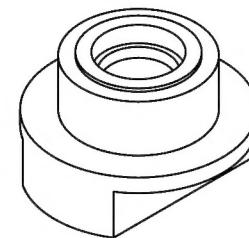
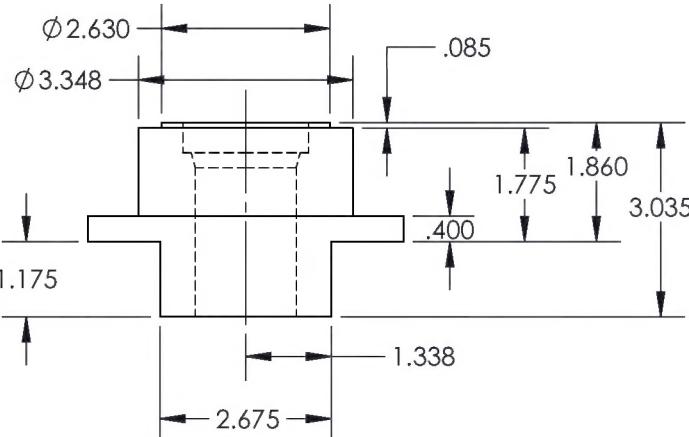
	RED BARN MACHINE	
TITLE	TAIL ROTOR PITCH CHANGE HOUSING, DUPLEX BEARING INSTL	REV
DWG NO.	RBW109-3130-69-101-1	
MATL	6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX \pm .005	FRACTIONS \pm 1/32	HEAT TREAT
.XX \pm .01	ANGLES \pm .5°	FINISH CLEAR ANODIZE
.X \pm .1		SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE	1:4	DATE 4/4/2011
		SHEET 2 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B



(3)

BASE

	RED BARN MACHINE	
TITLE	TAIL ROTOR PITCH CHANGE HOUSING, DUPLEX BEARING INSTL	REV
DWG NO.	RBW109-3130-69-101-3	
MATL	6061	DRAWN BY: GILBERT
		APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .005	FRACTIONS ± 1/32	HEAT
.XX ± .01	ANGLES ± .5°	TREAT
.X ± .1		FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC MIL-A-8625F, TYPE II, CLASS I	CLEAR ANODIZE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	AW109
SCALE	1:3	DATE 4/5/2011
		SHEET 3 OF 3